

BL 2012 Series

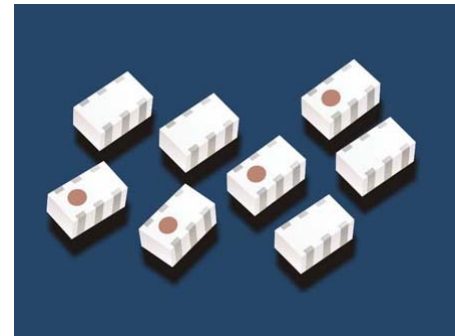
Multilayer Chip Baluns

Features

- ❖ Monolithic SMD with small, low-profile and light-weight type.
- ❖ RoHS compliant

Applications

- ❖ 950 ~ 2150MHz wireless communication systems, including Sat LNB.



Specifications

Part Number	Frequency Range (MHz)	Unbalanced Impedance (ohm)	Balanced Impedance (ohm)	Insertion Loss (dB)	VSWR @BW	Phase Difference (degree)	Amplitude Difference (dB)
BL2012-07M1550_	950 ~ 2150	75	75	1.5 max.	2.0 max.	180 ± 10	1.4 max.

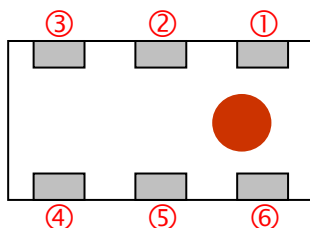
Q'ty/Reel (pcs) : 4000
 Operating Temperature Range : -40 ~ +105 °C
 Storage Temperature Range : -40 ~ +105 °C
 Storage Period : 12 months max.
 Power Capacity : 3W max.

Part Number

BL 2012 - 07 M 1550 □ /LF
 ① ② ③ ④ ⑤ ⑥ ⑦

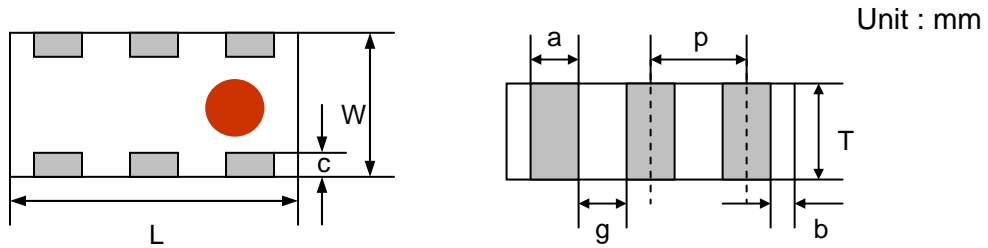
① Type	BL : Balun	② Dimensions (L x W)	2.0 x 1.25 mm
③ Balanced Impedance	07 : 75 ohm	④ Specification Code	M
⑤ Central Frequency	1550 : 1550MHz	⑥ Packaging	T: Tape & Reel B: Bulk
⑦ Soldering	/LF=lead-free		

Terminal Configuration

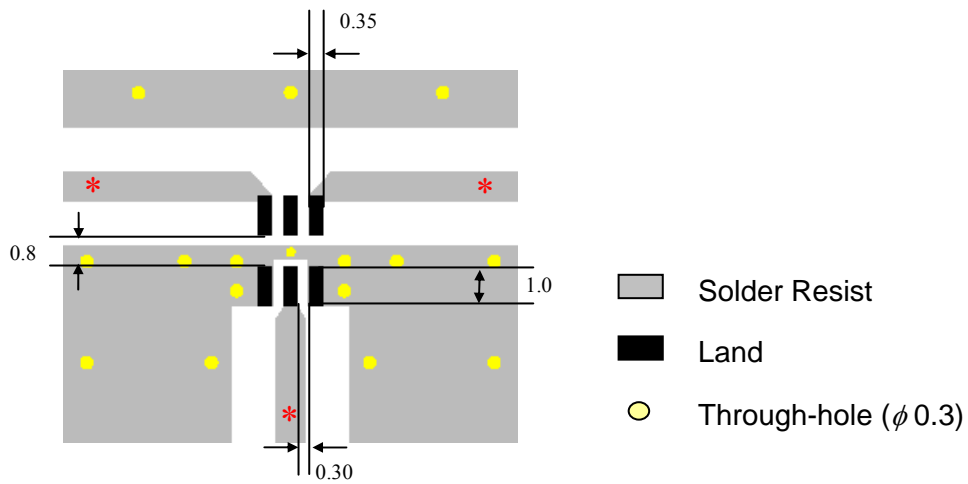


No.	Terminal Name	No.	Terminal Name
①	GND	④	Balanced Port
②	Unbalanced Port	⑤	NC
③	GND	⑥	Balanced Port

Dimensions and Recommended PC Board Pattern



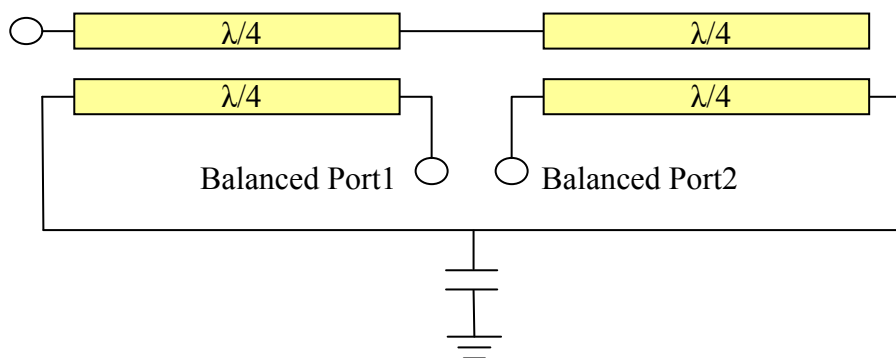
Mark	L	W	T	a	b	c	g	p
Dimensions	2.0 ± 0.1	1.25 ± 0.1	0.95 ± 0.1	0.3 ± 0.1	0.2 ± 0.1	$0.3+0.1 / -0.2$	0.35 ± 0.1	0.65 ± 0.05



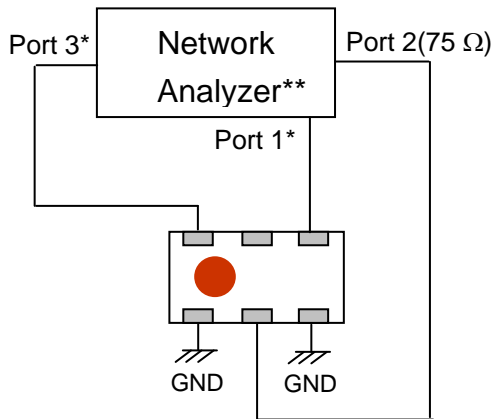
* Line width should be designed to match 50Ω characteristic impedance, depending on PCB material and thickness.

Equivalent Circuit

Unbalanced Port



Measuring Diagram



Port 2: Unbalanced Port

Ports 1 and 3: Balanced Port

$$IL = S_{ds21}$$

$$RL = S_{ss11}$$

$$\text{Amp_balance} = \text{dB}(S(1,2)/S(3,2))$$

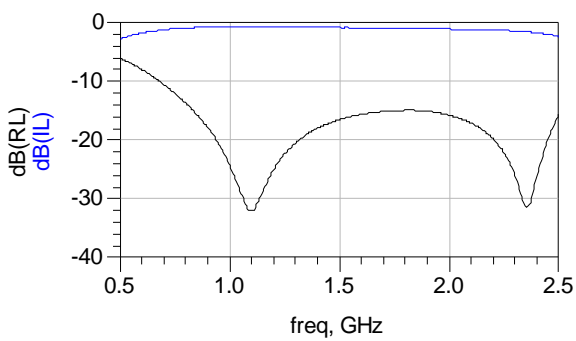
$$\text{Phase_balance} = \text{Phase}(S(1,2)/S(3,2))$$

*Impedance for ports 1 and 3 = Balanced Impedance/2

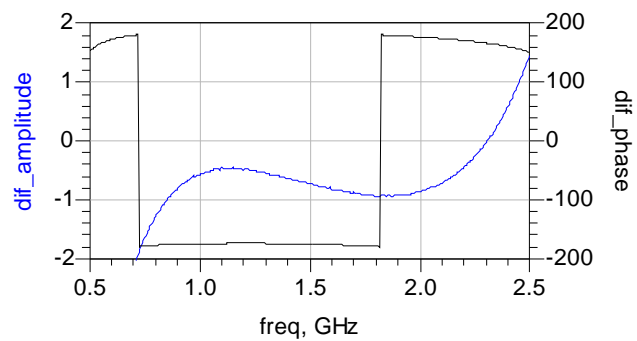
**E5071B from Agilent

Typical Electrical Characteristics (T=25°C)

Insertion and Return Loss



Amplitude and Phase Balance

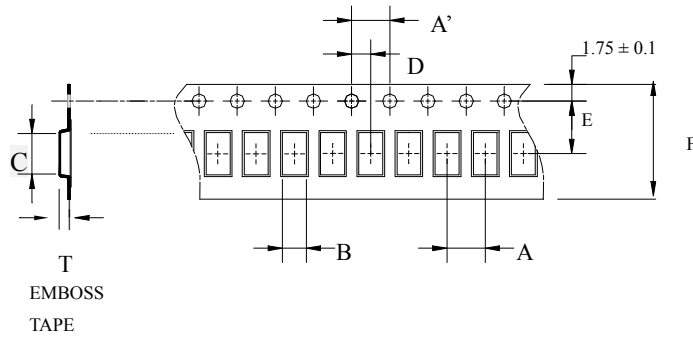


Notes

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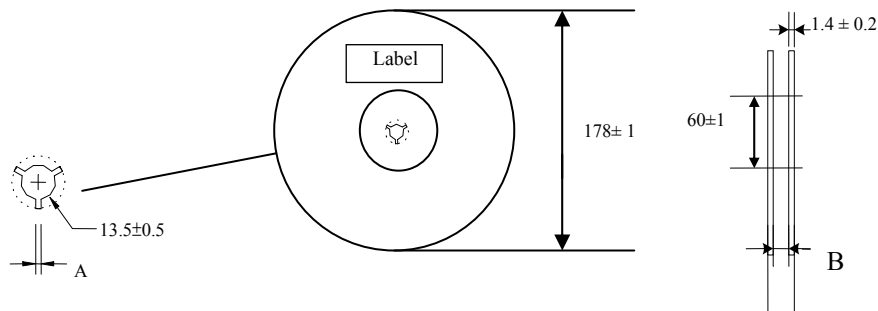
Taping Specifications

❖Tape Dimensions (Unit: mm) & Quantity



Type	A	A'	B	C	D	E	F	T	Quantity/reel	Tape material
2012	4.0± 0.1	4.0± 0.1	1.35± 0.05	2.15± 0.05	2.0± 0.05	3.5± 0.1	8.0± 0.1	1.08± 0.05	4,000pcs	Plastic (Embossed)

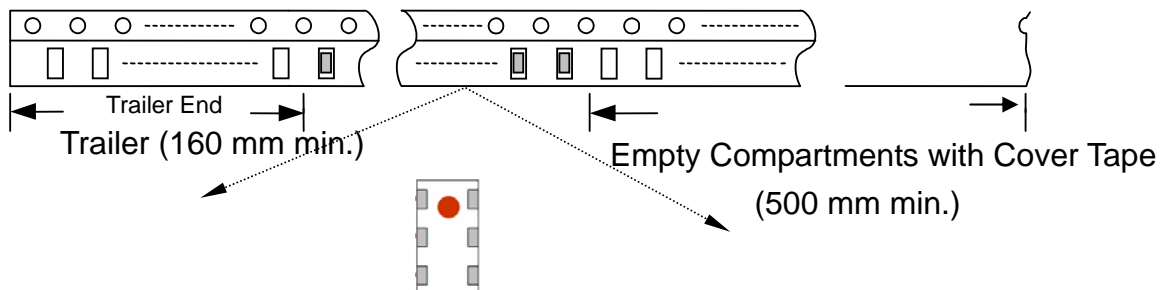
❖Reel Dimensions (Unit: mm)



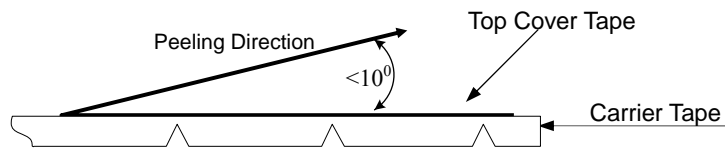
Label: Customer's Name,
ACX P/N, Q'ty, Date,
ACX Corp.

Type	A	B
2012	2.3±0.5	9.0±0.3

❖Leader and Trailer Tape



❖ **Peel-off Force**



Peel-off force should be in the range of 0.1 – 0.6 N at a peel-off speed of 300 ± 10 mm/min .

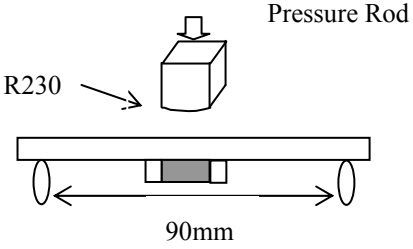
❖ **Storage Conditions**

- (1) Temperature: $+5 \sim 35^{\circ}\text{C}$, relative humidity (RH): 45~75%.
- (2) Non-corrosive environment

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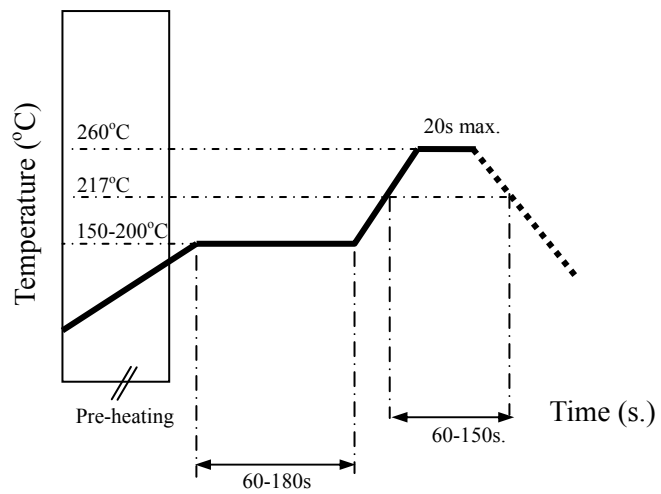
Mechanical & Environmental Characteristics

Item	Requirements	Procedure
Solderability	<ol style="list-style-type: none"> No apparent damage More than 95% of the terminal electrode shall be covered with new solder. 	<ol style="list-style-type: none"> Preheat: $120 \pm 5^\circ\text{C}$ Solder: $245 \pm 5^\circ\text{C}$ for 5 ± 1 sec
Soldering strength (Termination Adhesion)	<ol style="list-style-type: none"> 10N minimum 	<ol style="list-style-type: none"> Solder specimen onto test jig. Apply push force at 0.5mm/s until electrode pads are peeled off or ceramic are broken. Pushing force is applied to longitude direction
Deflection (Substrate Bending)	<ol style="list-style-type: none"> No apparent damage Fulfill the electrical specification 	<ol style="list-style-type: none"> Solder specimen onto test jig (FR4, 0.8mm) using the recommend soldering profile. Apply a bending force of 2mm deflection 
Heat/Humidity Resistance	<ol style="list-style-type: none"> No apparent damage Fulfill the electrical specification after test 	<ol style="list-style-type: none"> Temperature: $85 \pm 2^\circ\text{C}$ Humidity: 90% ~ 95% RH Duration: 1000 ± 48hrs Recovery: 1-2hrs
Thermal shock (Temperature Cycle)	<ol style="list-style-type: none"> No apparent damage Fulfill the electrical specification after test 	<ol style="list-style-type: none"> One cycle/step 1 : $125 \pm 5^\circ\text{C}$ for 30 min step 2 : $-40 \pm 5^\circ\text{C}$ for 30 min No of cycles : 100 Recovery: 1-2 hrs
Low Temperature Resistance	<ol style="list-style-type: none"> No apparent damage Fulfill the electrical specification after test 	<ol style="list-style-type: none"> Temperature: $-40 \pm 5^\circ\text{C}$ Duration: 500 ± 24hrs Recovery: 1-2hrs

Soldering Conditions

❖ Typical Soldering Profile for Lead-free Process

Reflow Soldering :



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