

# BL 1608 Series

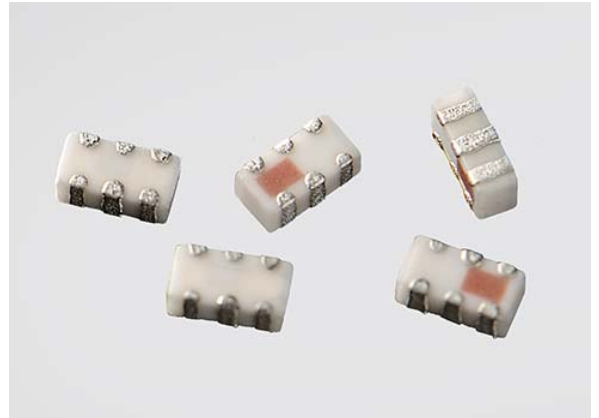
## Multilayer Chip Baluns

### Features

- ❖ Monolithic SMD with small, low-profile and light-weight type.
- ❖ HF & RoHS Compliant.

### Applications

- ❖ 0.8 ~ 6 GHz wireless communication systems, including DECT/PACS/PHS/GSM/DCS phones, WLAN card, Bluetooth modules, Hyper-LAN, etc.



### Specifications

| Part Number     | Frequency Range (MHz) | Unbalanced Impedance (ohm) | Balance Impedance (ohm) | Insertion Loss (dB) | VSWR @BW | Phase Difference (degree) | Amplitude Difference (dB) |
|-----------------|-----------------------|----------------------------|-------------------------|---------------------|----------|---------------------------|---------------------------|
| BL1608-10P5388_ | 4900~5875             | 50                         | 100                     | 1.0 max.            | 2.0 max. | 180 ± 15                  | 1.5 max.                  |
|                 | 5875~5950             |                            |                         |                     |          | 180 ± 20                  |                           |

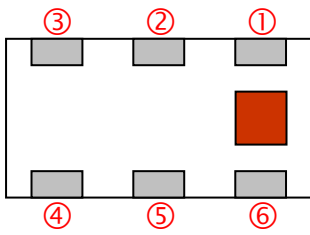
Q'ty/Reel (pcs) : 4000  
 Operating Temperature Range : -40 ~ +85 °C  
 Storage Temperature Range : -40 ~ +85 °C  
 Storage Period : 12 months max.  
 Power Capacity : 3W max.

### Part Number

BL   1608   -   10   P   5388   □   /LF  
 ①   ②   ③   ④   ⑤   ⑥   ⑦

|                      |                |                        |                           |
|----------------------|----------------|------------------------|---------------------------|
| ① Type               | BL : Balun     | ② Dimensions ( L x W ) | 1.6 x 0.8 mm              |
| ③ Balanced Impedance | 10 : 100 ohm   | ④ Specification Code   | P                         |
| ⑤ Central Frequency  | 5388 : 5388MHz | ⑥ Packaging            | T: Tape & Reel<br>B: Bulk |
| ⑦ Soldering          | /LF=lead-free  |                        |                           |

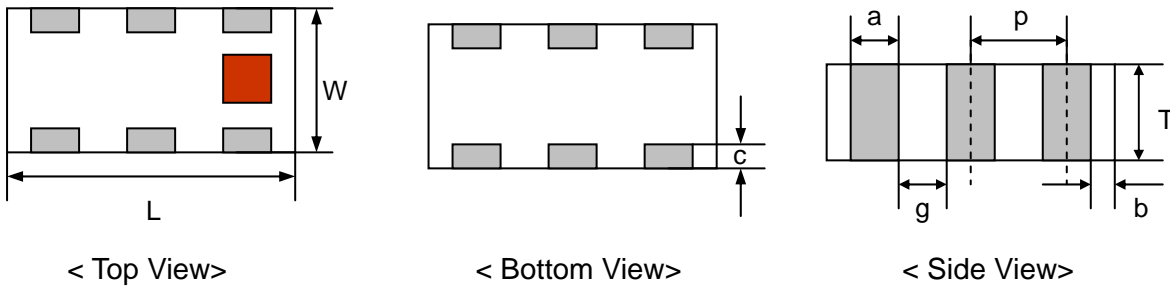
## Terminal Configuration



| No. | Terminal Name           | No. | Terminal Name        |
|-----|-------------------------|-----|----------------------|
| ①   | Unbalanced Port (IN)    | ④   | Balanced Port (OUT2) |
| ②   | GND or DC feed + RF GND | ⑤   | GND                  |
| ③   | Balanced Port (OUT1)    | ⑥   | NC                   |

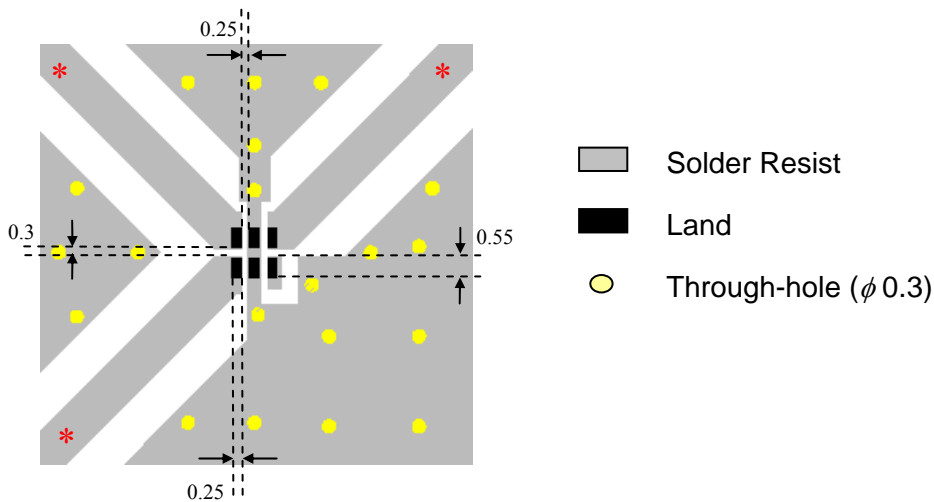
## Dimensions and Recommended PC Board Pattern

Unit : mm

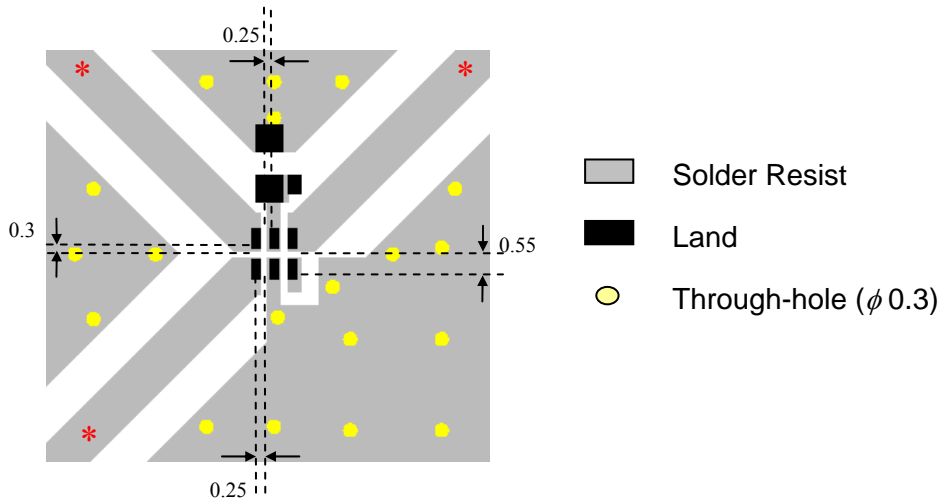


| Mark       | L           | W           | T           | a           | b                 | c            | g           | p             |
|------------|-------------|-------------|-------------|-------------|-------------------|--------------|-------------|---------------|
| Dimensions | 1.6<br>±0.1 | 0.8<br>±0.1 | 0.6<br>±0.1 | 0.2<br>±0.1 | 0.2+0.1<br>/-0.15 | 0.15<br>±0.1 | 0.3<br>±0.1 | 0.50<br>±0.05 |

### Without DC feed



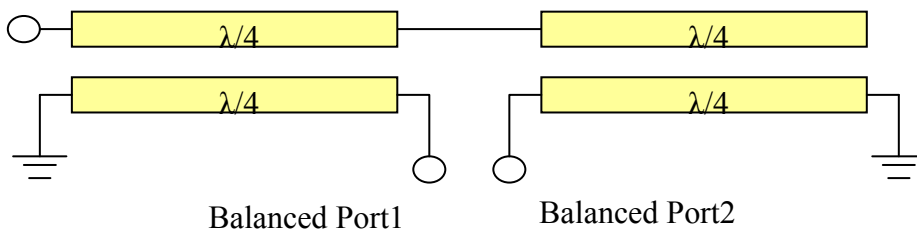
**With DC feed**



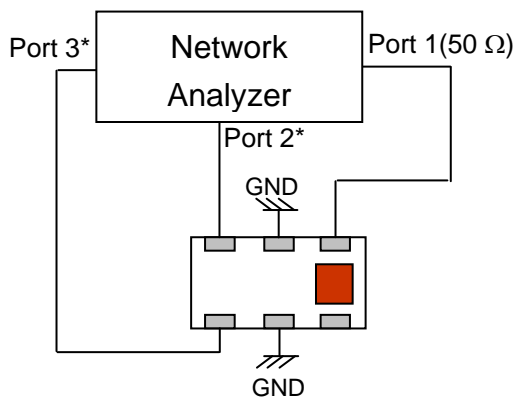
- \* Line width should be designed to match 50Ω characteristic impedance, depending on PCB material and thickness.
- \*\* By-pass capacitor should be connected when feeding DC power.

**Equivalent Circuit**

Unbalanced Port



**Measuring Diagram**



Port 1: Unbalanced Port

Ports 2 and 3: Balanced Port

$$IL = S_{ds21}$$

$$RL = S_{ss11}$$

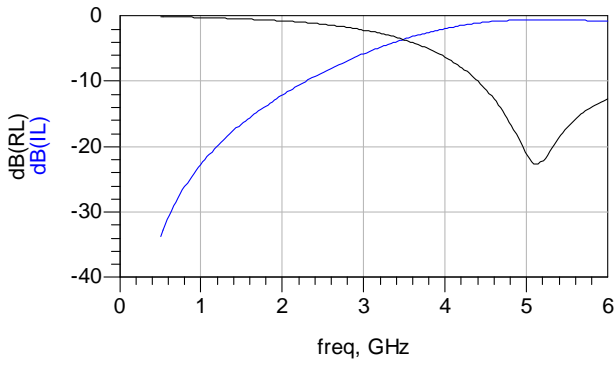
$$\text{Amp\_balance} = \text{dB}(S(2,1)/S(3,1))$$

$$\text{Phase\_balance} = \text{Phase}(S(2,1)/S(3,1))$$

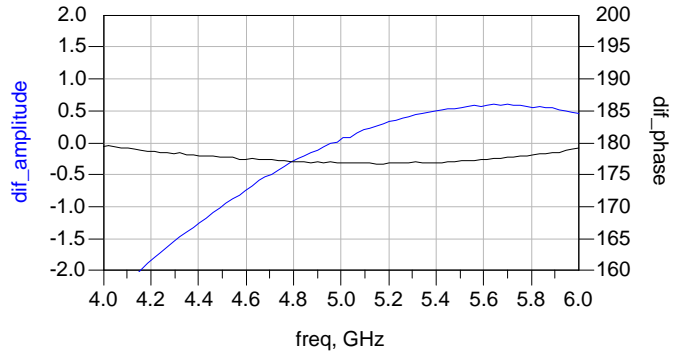
\*Impedance for ports 2 and 3 = Balanced Impedance/2

**Typical Electrical Characteristics (T=25°C)**

**Insertion and Return Loss**



**Amplitude and Phase Balance**

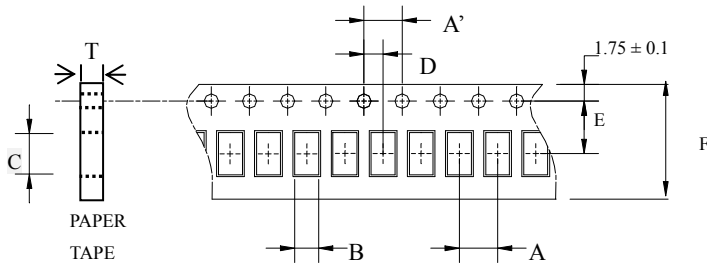


**Notes**

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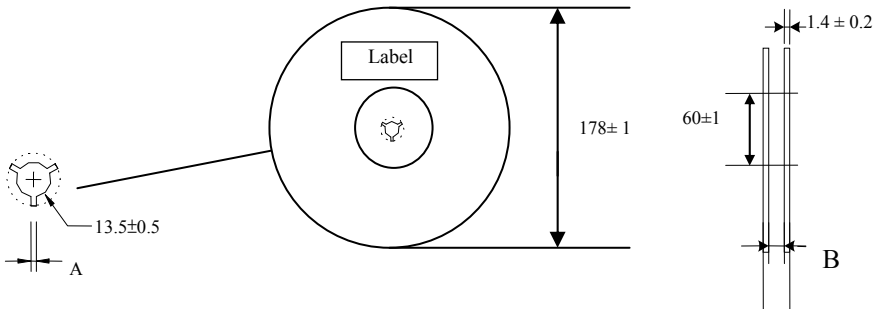
## Taping Specifications

### ❖ Tape Dimensions (Unit: mm) & Quantity



| Type | A           | A'          | B             | C             | D            | E            | F           | T             | Quantity/reel | Tape material |
|------|-------------|-------------|---------------|---------------|--------------|--------------|-------------|---------------|---------------|---------------|
| 1608 | 4.0±<br>0.1 | 4.0±<br>0.1 | 1.02±<br>0.05 | 1.84±<br>0.05 | 2.0±<br>0.05 | 3.5±<br>0.05 | 8.0±<br>0.1 | 0.75±<br>0.05 | 4,000pcs      | Paper         |

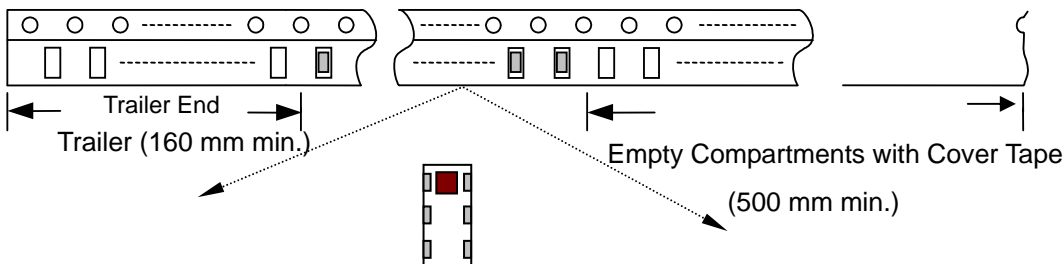
### ❖ Reel Dimensions (Unit: mm)



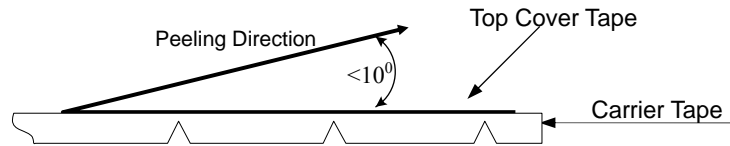
Label: Customer's Name,  
ACX P/N, Q'ty, Date,  
ACX Corp.

| Type | A       | B       |
|------|---------|---------|
| 1608 | 2.3±0.5 | 9.0±0.3 |

### ❖ Leader and Trailer Tape



❖ **Peel-off Force**



Peel-off force should be in the range of 0.1 – 0.6 N at a peel-off speed of  $300 \pm 10$  mm/min .

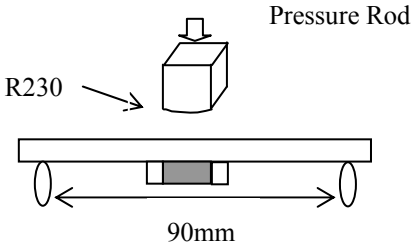
❖ **Storage Conditions**

- (1) Temperature: 5 ~35°C, relative humidity (RH): 45~75%.
- (2) Non-corrosive environment.

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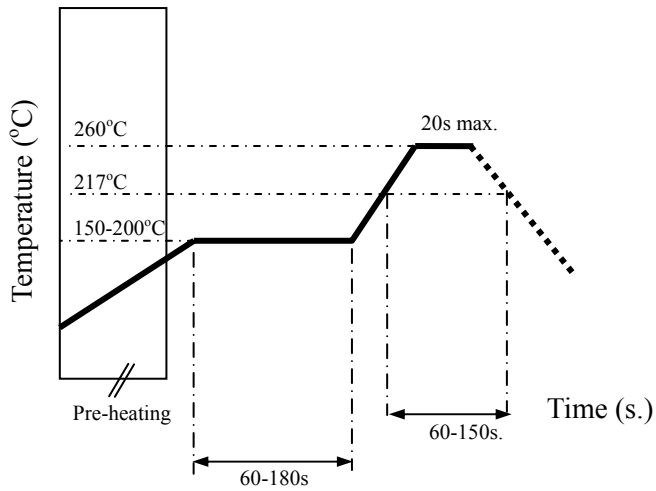
## Mechanical & Environmental Characteristics

| Item   | Requirements  | Procedure   |
|--|---|---|
| Solderability                                | <ol style="list-style-type: none"> <li>No apparent damage</li> <li>More than 95% of the terminal electrode shall be covered with new solder.</li> </ol> | <ol style="list-style-type: none"> <li>Preheat: <math>120 \pm 5^\circ\text{C}</math></li> <li>Solder: <math>245 \pm 5^\circ\text{C}</math> for <math>5 \pm 1</math> sec</li> </ol>  |
| Soldering strength<br>(Termination Adhesion) | <ol style="list-style-type: none"> <li>10N minimum</li> </ol>   | <ol style="list-style-type: none"> <li>Solder specimen onto test jig.</li> <li>Apply push force at 0.5mm/s until electrode pads are peeled off or ceramic are broken. Pushing force is applied to longitude direction.</li> </ol>                                       |
| Deflection<br>(Substrate Bending)            | <ol style="list-style-type: none"> <li>No apparent damage</li> </ol>  | <ol style="list-style-type: none"> <li>Solder specimen onto test jig (FR4, 1.6mm) using the recommend soldering profile.</li> <li>Apply a bending force of 2mm deflection</li> </ol>  |
| Heat/Humidity Resistance                     | <ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>                           | <ol style="list-style-type: none"> <li>Temperature: <math>85 \pm 2^\circ\text{C}</math></li> <li>Humidity: 90% ~ 95% RH</li> <li>Duration: <math>1000 \pm 48</math>hrs</li> <li>Recovery: 1-2hrs</li> </ol>   |
| Thermal shock<br>(Temperature Cycle)         | <ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>                           | <ol style="list-style-type: none"> <li>One cycle/step 1 : <math>125 \pm 5^\circ\text{C}</math> for 30 min<br/>step 2 : <math>-40 \pm 5^\circ\text{C}</math> for 30 min</li> <li>No of cycles : 100</li> <li>Recovery: 1-2 hrs</li> </ol>                                |
| Low Temperature Resistance                   | <ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>                           | <ol style="list-style-type: none"> <li>Temperature: <math>-40 \pm 5^\circ\text{C}</math></li> <li>Duration: <math>500 \pm 24</math>hrs</li> <li>Recovery: 1-2hrs</li> </ol>   |

## Soldering Conditions

### ❖ Typical Soldering Profile for Lead-free Process

Reflow Soldering :



## Notes

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